

# Service Bulletin

SB 240 R - December 2012

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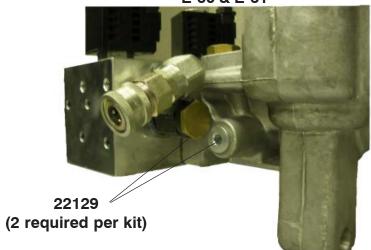
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SUBJECT: 15967 PA Block Replacement Kit

## To all concerned:

We have changed the PA Block used in the 15967 PA Block replacement kit. This new PA Block can replace existing PA Block's on the E-47/E-57/E-58H/E-60/E-61 Hydraulic Units. In order to replace an E-60/E-61 PA Block it is necessary to remove the lower adjustment and lower filter hex plugs and replace them with a 22129 Allen head plug (see below). We have updated our inventory of 15967 PA Block Kits with (2) 22129 Allen head plugs. Please contact our Customer Service Department to order these at no charge and reference this Service Bulletin. When replacing the PA Block on a E-47 or E-57 the "A" port base collar will need to be cut off (see below).

E-60 & E-61



E-47 & E-57







Cut off "A" port base collar to allow clearance for the crossover relief valve on the PA Block.

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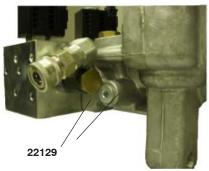
## PARTS & INSTALLATION INSTRUCTIONS

15967 P.A. Block Kit E-47/E-57/E-58/E-60/E-61/E-78



collar to allow clearance for the crossover relief valve on the PA Block.

E-47, E-47H, E-57 & E-57H Only



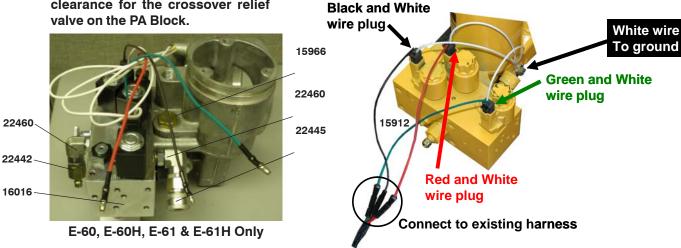
Note: On the E-60/61 units only remove the lower adjustment and lower filter hex plugs and replace with 22129 Allen Plug to allow clearance for the crossover relief

## **PARTS LIST**

Part No.	QTY	Description
15967		P.A. Block Kit
16016	1	• P.A. Block
08653	1	Hardware Bag
15210	1	• • O-ring Kit
15912	1	• • Connector Adapter
15966	1	• • Cavity Plug
22652	2	• • SAE 6 x 1/4" NPT Adapter
22460	2	• • Elbow 90 degree SAE 6
22442	1	• • SAE 6 Nipple Female
22443	1	• • SAE 6 Female Coupler
22444	1	• • SAE 6 Nipple Female
22445	1	• • SAE 6 Female Coupler
22461	2	•• 1/4 x 38" Hose Assy SAE 6 x Face Seal
22129	2	• • Allen Plug W/Oring SAE 6

Note: Use 15966 Cavity plug in place of "A" Valve assembly on all hydraulic units.

Note: O-ring Kit 15210 contains the three o-rings which are used between the P.A. Block and the Base Casting. Be sure to use the correct o-ring sizes since different sizes are used on the E-60 & E-60H Hydraulic Units



Note: Only use couplers (22443 and 22444) on units installed on E-Z Mount Classic or E-Z Mount Custom Plow Systems where only the plow is removed from the vehicle.

### Passenger Side NPT Hose with SAE Adapter



Passenger Side SAE Hose



## **Driver Side NPT Hose with SAE Adapter**







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