

# SERVICE BULLETIN NO. 198

## Electro-Touch® Control

### Part No. 22154

### Membrane Pad Replacement

Part No.	Description
08808	Membrane Pad Replacement Kit

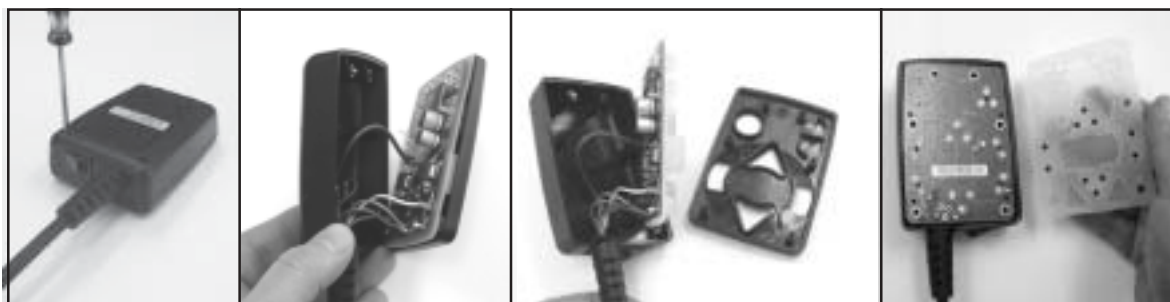


FIGURE 1

FIGURE 2

FIGURE 3

FIGURE 4

#### INSTRUCTIONS

- A. To replace the membrane pad first disconnect touch pad from vehicle harness.
- B. Use a small phillips screwdriver to remove the 6 screws as shown on figure 1.
- C. Lift top case off of the assembly, the membrane keypad and PCB assembly will remain attached to the top of the case and the wire harness and switch will remain in the bottom case as shown in figure 2.
- D. Carefully separate the top case from the membrane keypad and PCB assembly by pulling it apart (figure 3). The keypad and top case are held together by rubber plugs pressing into the top case.
- E. The membrane keypad and PCB assembly are held together by the rubber plugs (mounting tabs) of the keypad pressed through holes of the PCB. To remove the old keypad carefully pull it away from the PCB, pulling the plugs out of the holes in the PCB.
- F. You can now install the new membrane keypad onto the PCB (figure 4) by inserting the rubber plugs (holding tabs) into the mounting holes. Use needle nose pliers to gently pull the rubber plugs of the membrane keypad so that it is flush with the PCB. Be careful not to tear the rubber plugs (holding tabs) off the membrane keypad.
- G. Place the top case back onto the membrane keypad , pressing it into place so that the rubber plugs seat into the top case.
- H. Place the top case assembly back onto the bottom case being careful to arrange the wires so that they do not get pinched when the two halves are screwed together. Reinstall the 6 screws.
- I. Before operating switch make sure the buttons are aligned correctly in the top case and the buttons are not sticking.

Meyer Products assumes no responsibility for installations not made according to these instructions

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